

Technical Data Sheet

HDPE 1107 E



Description

A post-consumer recycled fractional melt high density polyethylene for general use. Available in standard black (reference 90/04).

Material Properties

	Value	Unit	Test Method
Physical			
Density	0.94	g/cm ³	MBA Method
Rheological			
Melt Flow Rate (190 °C / 2.16 kg)	0.3	g/10 min	ISO 1133
Mechanical			
Tensile Stress at Yield (23 °C)	20	MPa	ISO 527-2/50
Flexural Modulus (23 °C)	550	MPa	ISO 178
Impact			
Notched Izod Impact Strength (23 °C)	12	kJ/m ²	ISO 180/1A

Note:

The data above is provided in good faith and represents typical properties based on our current knowledge and experience. Product properties may be changed without notice. These properties are provided as a guide and should not be construed as binding specification limits or minimum values. This document does not create any liability, warranty or guarantee of product performance. It is the buyer's responsibility to determine the suitability of MBA Polymers products for the intended application. We DO NOT recommend our materials for toys or for applications that involve food contact or human oral contact or for medical applications.

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Processing Information

	Value	Unit
Preprocessing		
Drying Temperature	70	°C
Drying Time	1-2	hr
Moisture Content	<0.05-0.10	%
Injection Moulding		
Melt Temperature Range	190-210	°C
Recommended Melt Temperature	200	°C
Mould Temperature Range	10-30	°C
Recommended Mould Temperature	20	°C
Extrusion		
Melt Temperature Range	190-210	°C
Recommended Melt Temperature	200	°C

Note:

The processing parameters listed above are general guidelines based on our current knowledge and experience. The suitability of the data for a specific processing method can only be ensured with investigations and tests by the end user.